

Tools Needed



G8X steering wheel install on Supra

- Remove airbag cover from NEW G8X Steering wheel
 - o There are little divots in the molded plastic that help with locating the screw driver insertion point
 - o These pictures help show the estimated angle and distance of insertion
 - Should only go in about 1.5" before coming in contact with the spring
 - o Can use screwdriver or like to push springs in on each side
 - o After you get one side loose, it is best to push that side back down but not so far that it engages the spring again. This allows for easier spring release on the next side.
 - o Set airbag cover aside for later
- Adjust ACC distance prior to starting to what you want it to be
 - o If new steering wheel doesn't allow for ACC distance adjustment, it makes it very hard to change
- Remove battery negative terminal from battery. Battery is in trunk under carpet.
 - o Place cloth or microfiber between terminal and battery
 - o I leave my trunk open after I remove battery terminal and place another microfiber over the latch
- Open door and allow all power to drain from system
- Remove airbag cover from SUPRA steering wheel on car
 - o Repeat the same process as the NEW G8X Steering Wheel
 - o The angles and distance for the springs are different
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- Once airbag cover is loose, you will need to unclip clips
 - o Be mindful not to damage the clips
 - White and blue gets unclipped from yellow-yellow-black
 - Yellow clip with 6 wires gets unclipped (pulled)
- After airbag cover is removed, there are some clips that need to be removed in order to remove the entire steering wheel
- Loosen bolt using impact, remove with ratchet (Don't need an impact to do this step can use breaker bar)
 - o Be careful to not slip and damage interior pieces
- Once bolt is removed, OEM wheel can be removed
 - o Be careful not to damage any of the clips
 - o After OEM Steering wheel is removed, I cleaned out the old Loctite from the threads by threading bolt back in nearly all the way and backing it back out then using a brass brush to clean out the end that had Loctite residue
- Install the G8X wheel
 - o There is an indentation on the wheel that should match the 6 o'clock indent on the receiver spline
- Connect plugs
- Install bolt
 - o Blue Loctite is suggested to apply to the bolt before threading the nut on
 - o Start threading by hand, tighten rest of way with ratchet
 - o Torque the bolt to 46 ft-lbs
- Connect airbag plugs
- Press airbag cover in make sure it clicks
- Reconnect your battery
- Enjoy your new wheel!

